

GANTRY OPERATION CENTER JOBS JOMACH 145

Ref: 8974



Central

Blanco Macael, s/n

Pol. Ind. Las Norias - 03670 Monforte del Cid (Alicante)

Telephone: +34 966 662 296 / FAX: +34 966 663 856

Delegation IBI

Avda. de la provincia, 73

03440 IBI (Alicante)

Telephone: +34 965 553 233 / FAX: +34 966 554 990

Tech specs

Brand	JOB'S
MODEL	JO MACH 145
CONTROL	SIEMENS 840
TRAVELS X, Y, Z	6500(X), 3200(Y), 2000(Z)
TAPER	HSK A-63
RPM HEADSTOCK	16.000
SPINDLE TYPE	AUTOMATICO 1º
MAIN MOTOR POWER	25 (20)
TABLE DIMENSIONS	2500 x 1500
YEAR	AÑO 97 / RETROFITADA 2016
EXTERNAL DIMENSIONS	12500 x 7000 x 6000
WEIGHT	59.000 KG

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Standard equipment

C +/-400º indexed of 1º

A +/-100º continuous and indexed 1º

INTERVENTIONS:

- Own control replacement for Siemens 840 Solution Line.
- Added 2 analogic moduls ADI4. In and Out moduls replacement for Siemens ones.
- Siemens HT2 buttons installation.
- Scraper, sleeves, bearings and valves intervention.
- Ballbar test and laser compensation.
- Encoder + synchronism axis Kit.
- Digital to analogic consolidate process.
- Spindle intervention - C Axis - Repairing.
- Gear and connect sector changing.
- Optical reader changing.
- IBV Amplifier changing.
- Electrospindle repairing.

Images

