

Submerged Wire EDM machine Aristech CW 70

Ref: Aristech CW 70



Central

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Delegation IBI

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Tech specs

| | |
|-----------------------------------|------------------------|
| Brand | ARISTECH |
| Max workpiece size (WxDxH) | 1200x790x300 |
| Max. Load (Workpiece Load) | 1000 |
| X Y axes travel | 800x500 |
| Z Axis stroke | 300 |
| U V axes travel | ±60 x ±60 |
| X/Y axis rapid traverse | 900 |
| Drive motor (X, Y, U, V) | AC servo motor |
| Wire diameter | Ø 0.25mm (Ø0.15 - 0.3) |
| Wire tension | 200-500 |
| Wire feeding speed | 0-15 |
| Surface roughness | 0.65lm |
| Max Taper angle | ±15°/80 |
| Automatic threading | No |
| Max wire bobbin weight | 10 |
| Tank inner dimensions | 1492x972x480 |
| Machine weight | 4100 |