

Submerged Wire EDM machine Aristech CW 40

Ref: Aristech CW 40



Tech specs

Brand	ARISTECH
Max workpiece size (WxDxH)	880x500x250
Max. Load (Workpiece Load)	550
X Y axes travel	500x300
Z Axis stroke	250
U V axes travel	±50 x ±50
X/Y axis rapid traverse	900
Drive motor (X, Y, U, V)	AC servo motor
Wire diameter	Ø 0.25mm (Ø0.15 - 0.3)
Wire tension	200-500
Wire feeding speed	0-15
Surface roughness	0.65lm
Max Taper angle	±15º/80
Automatic threading	No
Max wire bobbin weight	6
Tank inner dimensions	1070x719x480
Machine weight	2400