

## GANTRY OPERATION CENTER JOBS JOMACH 145

Ref: 8974



**Zentral**

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**Delegation IBI**

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## Technische Daten

<b>Marke</b>	JOB S
<b>MODEL</b>	JO MACH 145
<b>CONTROL</b>	SIEMENS 840
<b>TRAVELS X, Y, Z</b>	6500(X), 3200(Y), 2000(Z)
<b>TAPER</b>	HSK A-63
<b>RPM HEADSTOCK</b>	16.000
<b>SPINDLE TYPE</b>	AUTOMATICO 1º
<b>MAIN MOTOR POWER</b>	25 (20)
<b>TABLE DIMENSIONS</b>	2500 x 1500
<b>YEAR</b>	AÑO 97 / RETROFITADA 2016
<b>EXTERNAL DIMENSIONS</b>	12500 x 7000 x 6000
<b>WEIGHT</b>	59.000 KG

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## Standard Ausrüstung

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C +/-400° indexed of 1°

A +/-100° continuous and indexed 1°

### INTERVENTIONS:

- Own control replacement for Siemens 840 Solution Line.
- Added 2 analogic moduls ADI4. In and Out moduls replacement for Siemens ones.
- Siemens HT2 buttons installation.
- Scraper, sleeves, bearings and valves intervention.
- Ballbar test and laser compensation.
- Encoder + synchronism axis Kit.
- Digital to analogic consolidate process.
- Spindle intervention - C Axis - Repairing.
- Gear and connect sector changing.
- Optical reader changing.
- IBV Amplifier changing.
- Electrospindle repairing.

## Bilder

